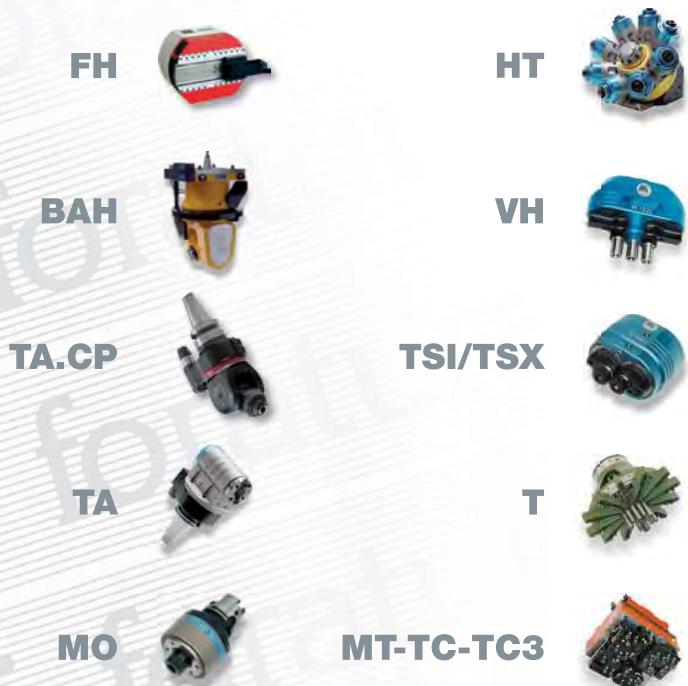


# VH - Multi Spindle Heads



Made in Italy

Sistemi di lavoratura  
Sistemi di lavoratura  
Sistemi di lavoratura

L'azienda O.M.G. Srl è lieta di presentare in questa unica soluzione grafica tutti i suoi prodotti, interamente progettati e costruiti al suo interno.  
Chi ci conosce da un po' di tempo avrà potuto notare l'evoluzione tecnica e strutturale di cui l'azienda è protagonista.

La nostra ampia gamma di prodotti si è ampliata e migliorata:

- **serie TA**, teste ad angolo
- **serie MO**, moltiplicatori di giri
- **serie HT**, torrette a revolver
- **serie VH**, teste multiple ad interassi variabili
- **serie TSI-TSX**, teste multiple per sputatura ingranaggi
- **serie T**, teste multiple a giunti universali
- **serie MT, TC, TC3, TFS** esecuzioni speciali studiate e personalizzate per le più svariate applicazioni.
- **serie BAH**, teste ad angolo per grosse asportazioni studiate per l'industria militare, navale, aerospaziale ecc.
- **serie TA\_Cp**, teste ad angolo "Light Duty" studiate per contenere peso e costi.
- **serie FH**, teste a sfacciare studiate e realizzate per essere applicate su macchine utensili a CN.

È una dichiarazione d'intenti, l'esplicitazione della nostra mission: creatività e consulenza tecnica al servizio del cliente per aiutarlo a migliorare la propria produttività, affidabilità del servizio pre e post vendita con la garanzia di un'assistenza tempestiva e una sempre maggiore puntualità nelle consegne.

Ringraziamo con l'occasione tutti i clienti che hanno scelto i prodotti O.M.G., contribuendo così all'evoluzione degli stessi; un gradito benvenuto a tutti quelli che si rivolgeranno con fiducia a O.M.G., certi di avere un'azienda attenta alle singole esigenze e partecipe nelle più diverse attività produttive.

#### **Un po' di storia.**

L'azienda O.M.G. nasce negli anni '60 come laboratorio di piccole dimensioni specializzato nella progettazione e fabbricazione di teste multiple. La produzione era indirizzata, allora, verso tre prodotti: mandrini a maschiare, teste multiple a giunti universali e teste multiple ad assi variabili.

In seguito, sintonizzandosi con la grande evoluzione dell'industria metalmeccanica, anche l'azienda O.M.G. cresce e si sviluppa, partecipando alla diffusione di nuovi prodotti con le proposte più innovative e d'avanguardia in questo settore di ricerca e produzione.

Le tecnologie d'avanguardia nei processi produttivi e l'impiego di nuove tecniche computerizzate firmano la notorietà e l'immagine del marchio O.M.G.; un nome diffuso e conosciuto da tutte le aziende, piccole e grandi, un'immagine mai smentita ma sottolineata nelle numerose campagne pubblicitarie realizzate.

***Ringraziamo per l'attenzione,  
O.M.G. Srl***





O.M.G. Srl is pleased to present, in a single graphic solution, its entire range of products, all designed and built inside its production facility.

Those of you who have known us for some time will be well aware of the technical and organizational evolution that distinguishes our company.

Our range of products has been extended and upgraded:

- **series TA**, angle heads
- **series MO**, spindle speeders
- **series HT** revolver turret heads
- **series VH**, variable centre distance multisindle heads
- **series TSI-TSX**, gear chamfering multisindle heads
- **series T**, universal joint multisindle heads
- **series MT, TC, TC3**, TFS special executions studied and customized to satisfy the most different applications.
- **series BAH**, angle heads suitable for heavy machining studied for military industry, naval industry, aerospace industry, etc.
- **series TA\_Cp**, "Light Duty" angle heads studied to limit weight and costs.
- **series FH**, facing heads, a new choice for the market, studied and realized to be applied on CNC machine tools.

Our mission involves a declaration of intent: creativity and technical advice at the service of customers to enable them to upgrade their output and their before and after-sales service reliability through prompt assistance and increasingly more punctual delivery.

Allow us to take this opportunity to thank all those customers who have chosen O.M.G. products, thereby contributing to their evolution; a warm welcome too to those who turn with confidence to O.M.G. , a company that caters for individual requirements and is involved in a range of different manufacturing activities.

#### **O.M.G. history**

O.M.G. was established in the 1960s as a small workshop specialised in designing and manufacturing multisindle heads. At that time, production centred on three products: tapping spindles, adjustable joint multisindle heads and variable centre distance multisindle heads.

Later on, in line with the evolution of the mechanical engineering industry, O.M.G. expanded and developed, taking part in the diffusion of new products with innovative and cutting-edge proposals for this research and production sector.

The cutting-edge technologies employed in the manufacturing processes and the use of new computerised methods resulted in the O.M.G. brand name and image becoming widely known to small and large companies alike, an image sustained by a long series of advertising campaigns.

***Thank you for your attention,  
O.M.G. Srl***



# serie VH

teste multiple ad assi variabili  
variable axis heads



1965

produttivi e l'impiego di nuove tecniche computerizzate firmano la notorietà e l'immagine del marchio O.M.G.: un nome diffuso e conosciuto da tutte le aziende, piccole e grandi, un'immagine mai smentita ma sottolineata nelle numerose campagne pubblicitarie realizzate.

L'ultima generazione, la serie VH, racchiude gli elementi di tecnologia e know how delle teste multiple ad interassi fissi. Si tratta di strumenti ad alta prestazione che consentono agli utilizzatori l'impiego ottimale di tutte le più avanzate tecnologie applicate agli utensili.

La VH rappresenta una serie completamente diversa, sia sotto il profilo tecnologico che estetico: un prodotto per il quale anche la ricerca ergonomica è stata assolutamente meticolosa.



1983

*The TE series, a complete range of variable axes heads, represented a major company achievement in the seventies: it was a success and brought OMG into the limelight.*

*The eighties were characterised by upgrades to the TE range and the addition of two new series TEM and TEF.*

*Together this forms the most complete range of variable axis heads on domestic and international markets.*

*Cutting-edge technologies in production processes and the use of new computerised methods are the hallmarks of the O.M.G. brand name and image thanks to which the company has won renown among small and large enterprises alike, an image that has never lost its importance but which is, instead, stressed by frequent advertising campaigns.*



Now

*The latest generation, the VH series, bears witness to the technology and "know how" of multispindle heads with fixed centres and allows the end user to fully exploit the latest developments in tool manufacturing.*

*This new VH series, so different in terms of technology and aesthetics, is also the result of meticulous ergonomic research.*



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VH 08 .....	7-6
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Regolazione utensili/Tool settings .....	7-18
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Galleria fotografica/Photographic gallery.....	7-20

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Dimensione mandrini/Spindle dimensions ...	12-3
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FH

BAH

TA.CP

TA

MO

HT

VH

TSI/TSX

T

MT-TC-TC3

Accessori  
AccessoriesAppendice tecnica  
Technical supplement

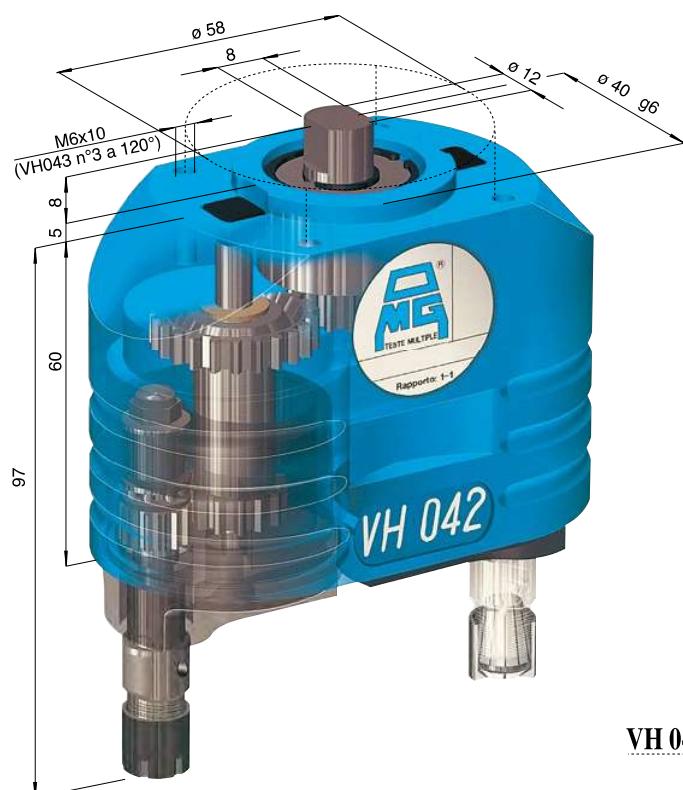
7-2

# Teste multiple ad assi variabili o Variable axis heads

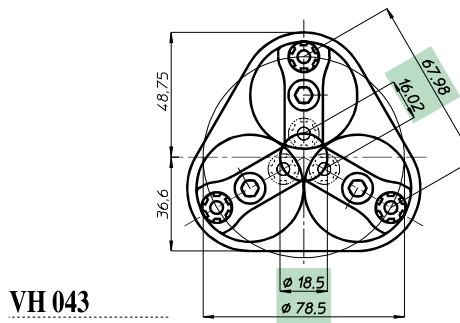
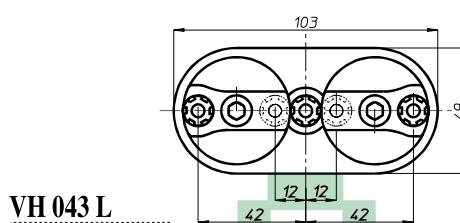
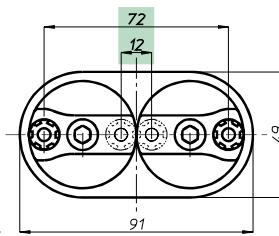
**CAPACITA' FORATURA**  
**DRILLING CAPACITY** **ø 5**

**VH**

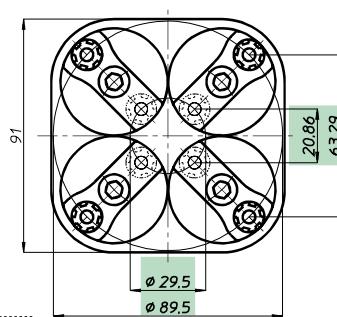
**modello 04**



VH 042



VH 043



VH 044

Testa modello Head type	VH 042	VH 043 L	VH 043	VH 044	
Articolo Item	VH 042 P	VH 043 LP	VH 043 P	VH 044 P	
Attacco utensile Spindle type	ER 8 - max ø 5				
Articolo Item					
Attacco utensile Spindle type					
N. mandrini Spindles nr.	2	3	3	4	
Campo di lavoro min. Centre distances max.	12	12 + 12	ø 18,5	ø 29,5	
	72	42 + 42	ø 78,5	ø 89,5	
Capacità foratura Drilling capacity	Acciaio Rm 500 N/mm <sup>2</sup> - ø 4				
Maschiatura Tapping	Ghisa GG25 - ø 5				
Rapporto Ratio	M 3				
Velocità RPM	1 - 1				
	4.000				
Peso Weight	Kg.	0,95	1,05	1,4	1,9



## MANICOTTO DI COLLEGAMENTO - CONNECTION COLLAR

**NOTA: A.B.C.D.** dati macchina

*NOTE: A.B.C.D. machine features*

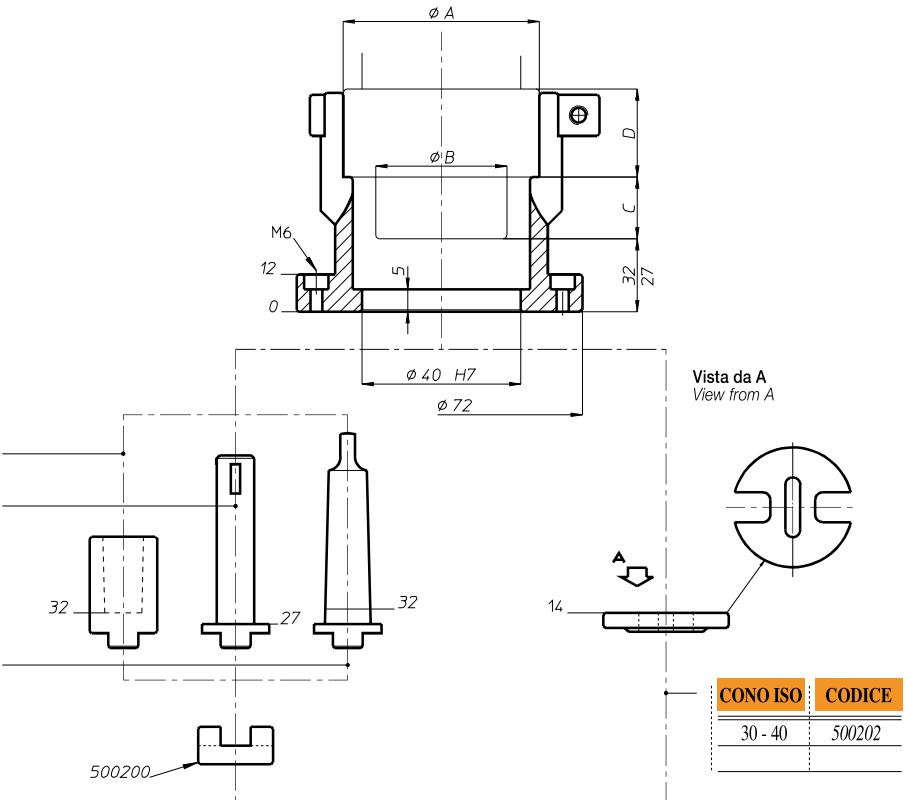
DIN 238	CODICE
B 10	011277
B 12	011278
B 16	011279
B 18	011280

DIN 55058	CODICE
16	525405
20	525406
28	525407

DIN 228	CODICE
CM 1	011115
CM 2	011120
CM 3	011125



Teste multiple ad assi variabili o Variable axis heads

FH

BAH

TA.CP

TA

MO

HT

VH

TSI/TSX

T

MT-TC-TC3

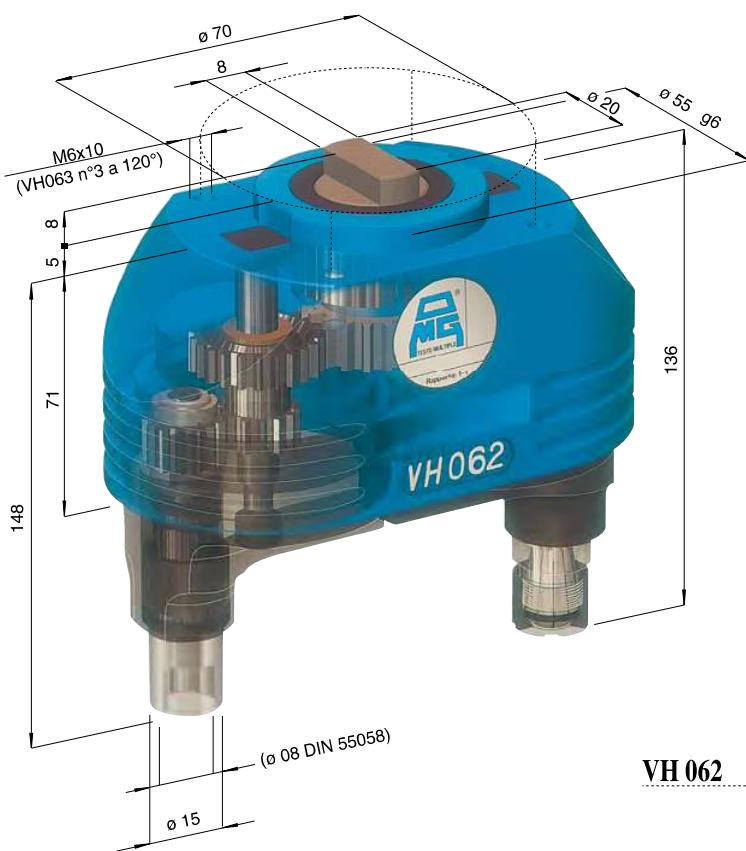
Accessori  
AccessoriesAppendice tecnica  
Technical supplement

# Teste multipli ad assi variabili o Variable axis heads

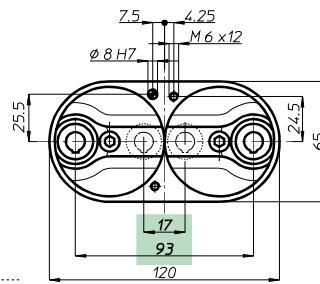
**CAPACITA' FORATURA**  
**DRILLING CAPACITY Ø 7**

**VH**

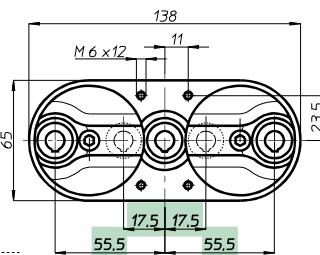
**modello 06**



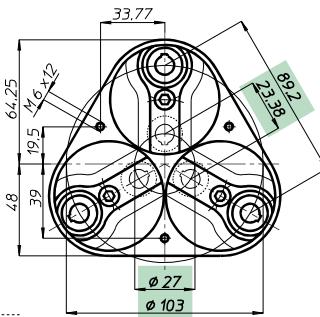
VH 062



VH 063 L



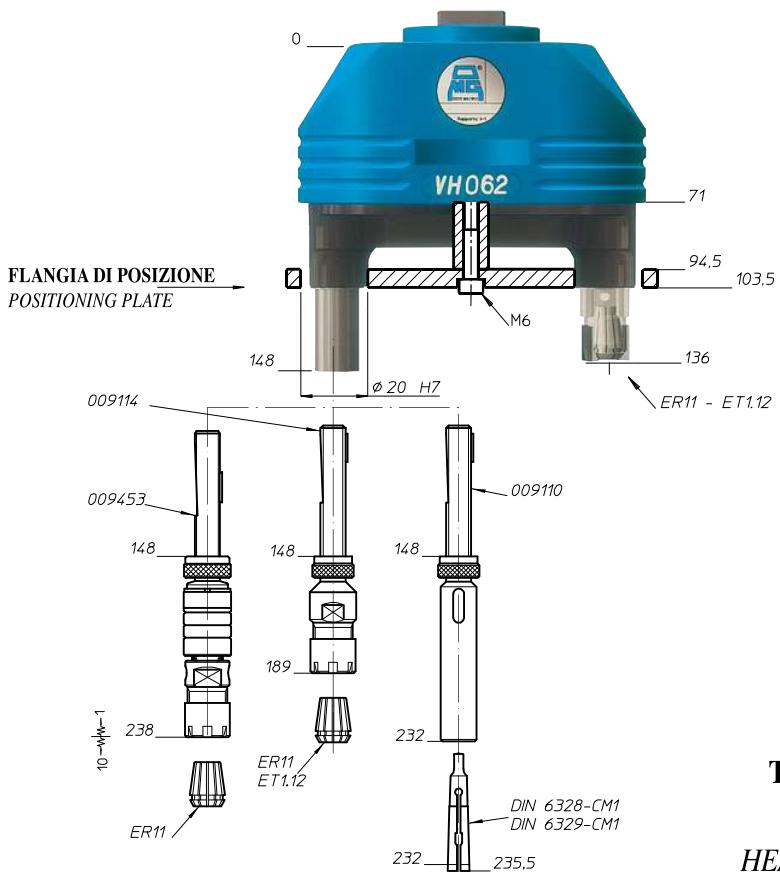
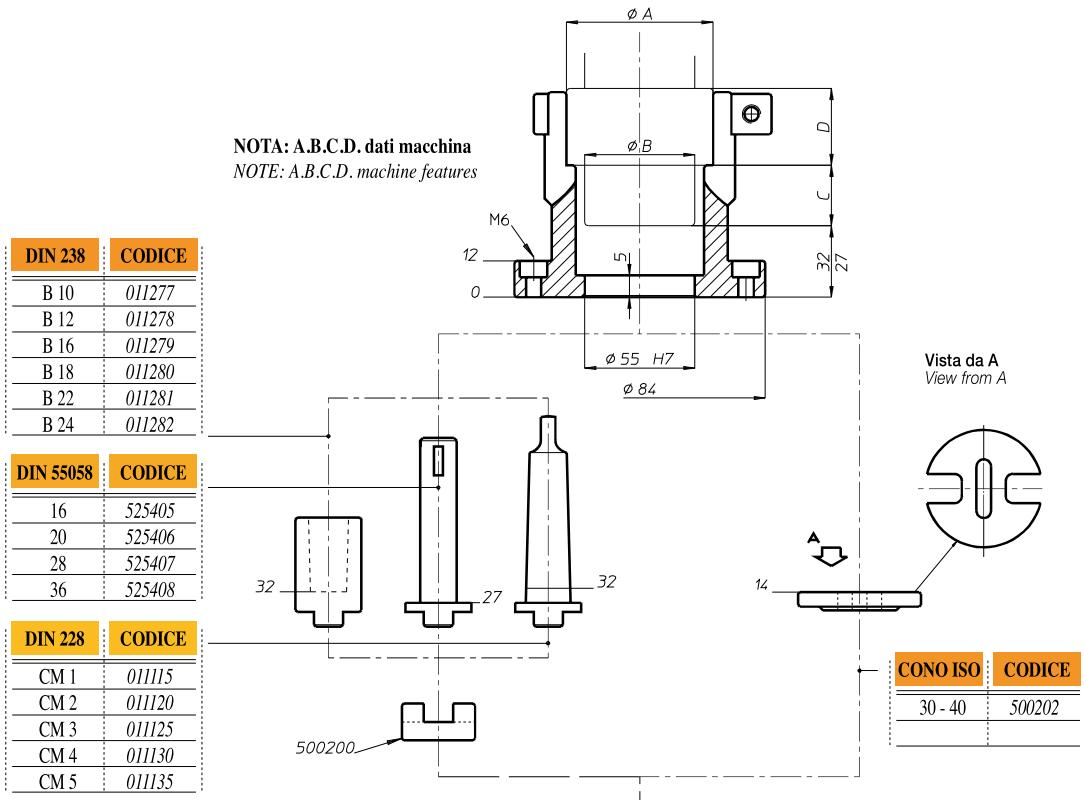
VH 063



VH 064

Testa modello Head type	<b>VH 062</b>	<b>VH 063 L</b>	<b>VH 063</b>	<b>VH 064</b>	
Articolo Item	VH 062 P	VH 063 LP	VH 063 P	VH 064 P	
Attacco utensile Spindle type	ER 11 - max Ø 7				
Articolo Item	VH 062 D	VH 063 LD	VH 063 D	VH 064 D	
Attacco utensile Spindle type	DIN 55058 - Ø 8				
N. mandrini Spindles nr.	2	3	3	4	
Campo di lavoro min. Centre distances max.	17	17,5 + 17,5	Ø 27	Ø 41	
Campo di lavoro max. Centre distances max.	93	55,5 + 55,5	Ø 103	Ø 117	
Capacità foratura Drilling capacity	Acciaio Rm 500 N/mm <sup>2</sup> - Ø 6				
Maschiatura Tapping	Ghisa GG25 - Ø 7				
Rapporto Ratio	1 - 1				
Velocità RPM	4.000				
Peso Weight	Kg.	1,65	1,95	2,3	3,1

## MANICOTTO DI COLLEGAMENTO - CONNECTION COLLAR



ACCESSORI PER  
TESTE MULTIPLE  
MULTISPINDLE  
HEADS ACCESSORIES

Teste multiple ad assi variabili o Variable axis heads

FH

BAH

TA.CP

TA

MO

HT

VH

TSI/TSX

T

MT-TC-TC3

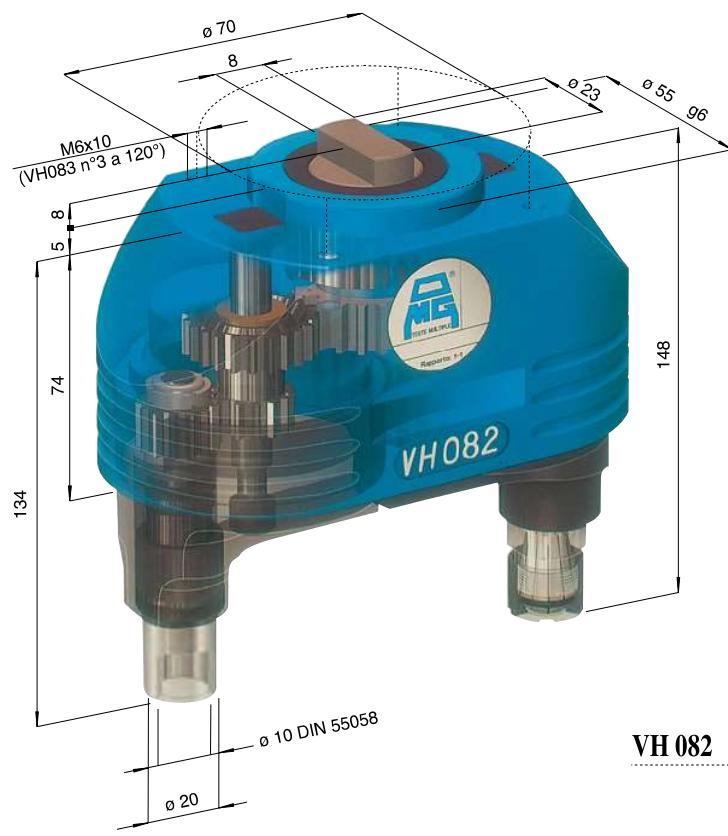
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# Teste multipli ad assi variabili o Variable axis heads

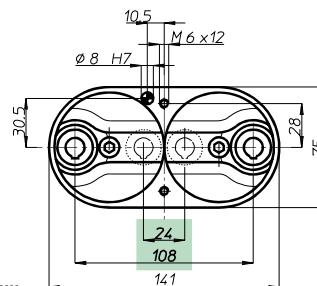
**CAPACITA' FORATURA**  
**DRILLING CAPACITY Ø 10**

**VH**

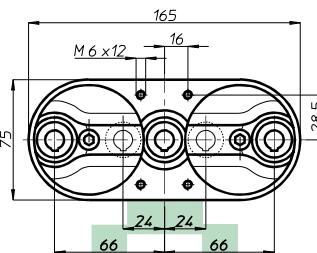
**modello 08**



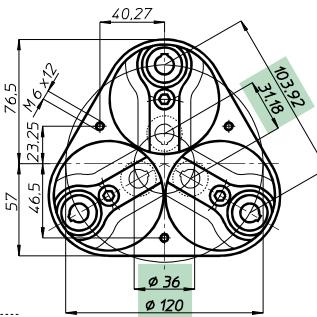
VH 082



VH 083 L



VH 083



VH 084

Testa modello Head type	VH 082	VH 083 L	VH 083	VH 084
Articolo Item	VH 082 P	VH 083 LP	VH 083 P	VH 084 P
Attacco utensile Spindle type	ER 16 - max Ø 10			
Articolo Item	VH 082 D	VH 083 LD	VH 083 D	VH 084 D
Attacco utensile Spindle type	DIN 55058 - Ø 10			
N. mandrini Spindles nr.	2	3	3	4
Campo di lavoro min. Centre distances max.	24	24 + 24	Ø 36	Ø 53.5
Campo di lavoro max. Centre distances max.	108	66 + 66	Ø 120	Ø 137.5
Capacità foratura Drilling capacity	Acciaio Rm 500 N/mm <sup>2</sup> - Ø 8			
Maschiatura Tapping	Ghisa GG25 - Ø 10			
Rapporto Ratio	M 6			
Velocità RPM	1 - 1			
Peso Weight	2,2	2,9	3,4	4,6



## MANICOTTO DI COLLEGAMENTO - CONNECTION COLLAR

DIN 238	CODICE
B 10	011277
B 12	011278
B 16	011279
B 18	011280
B 22	011281
B 24	011282

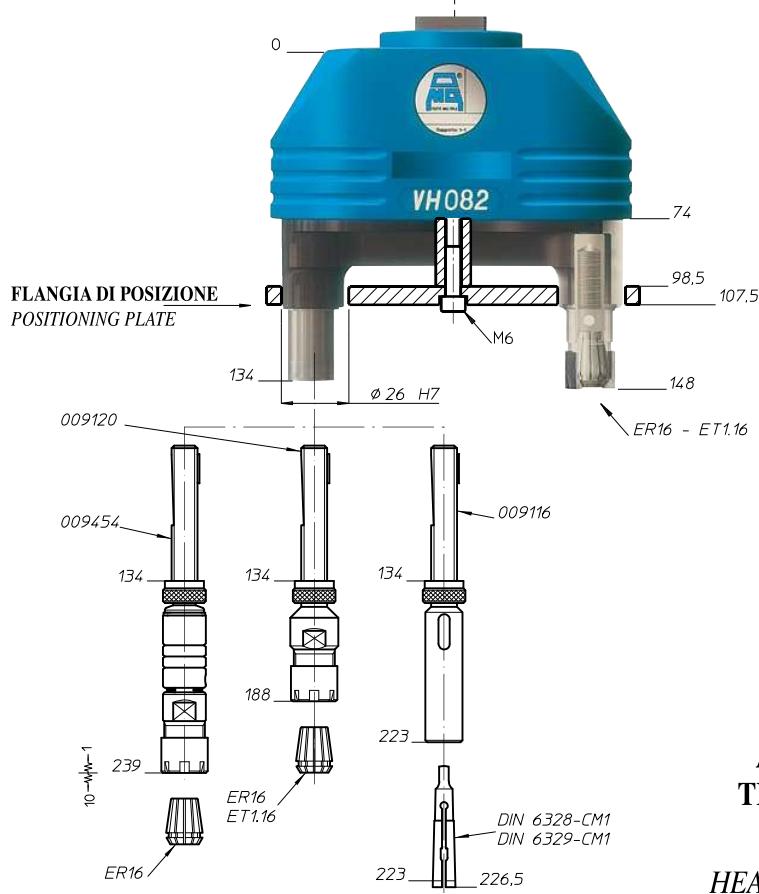
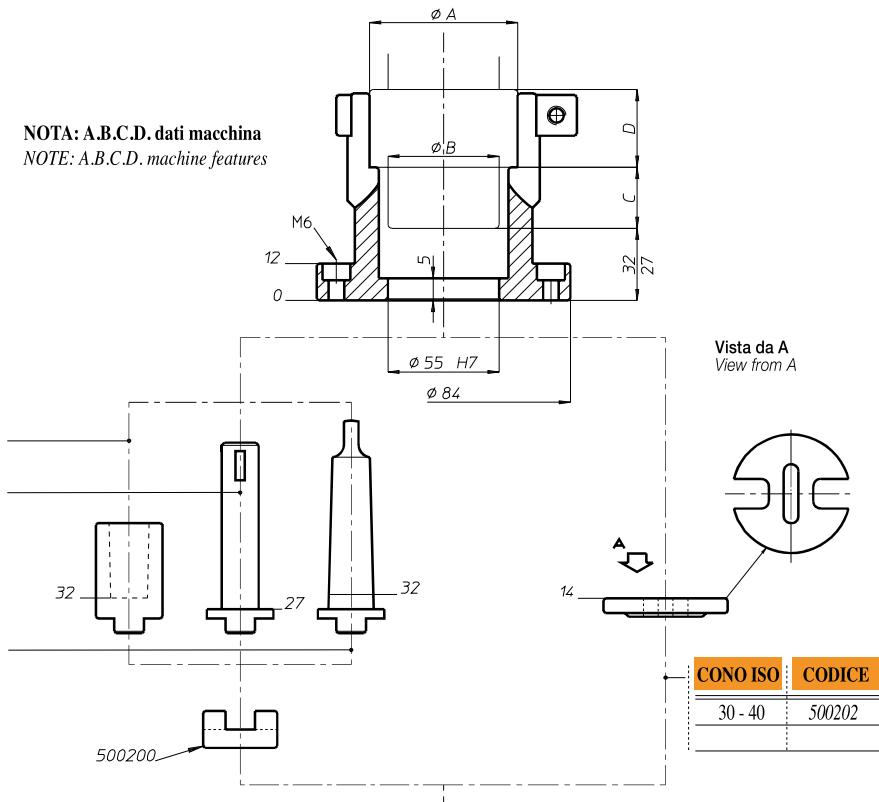
  

DIN 55058	CODICE
16	525405
20	525406
28	525407
36	525408

DIN 228	CODICE
CM 1	011115
CM 2	011120
CM 3	011125
CM 4	011130
CM 5	011135

NOTA: A.B.C.D. dati macchina  
NOTE: A.B.C.D. machine features



ACCESSORI PER  
TESTE MULTIPLE  
MULTISPINDLE  
HEADS ACCESSORIES

Teste multiple ad assi variabili o Variable axis heads



FH

BAH

TA.CP

TA

MO

HT

VH

TSI/TSX

T

MT-TC-TC3

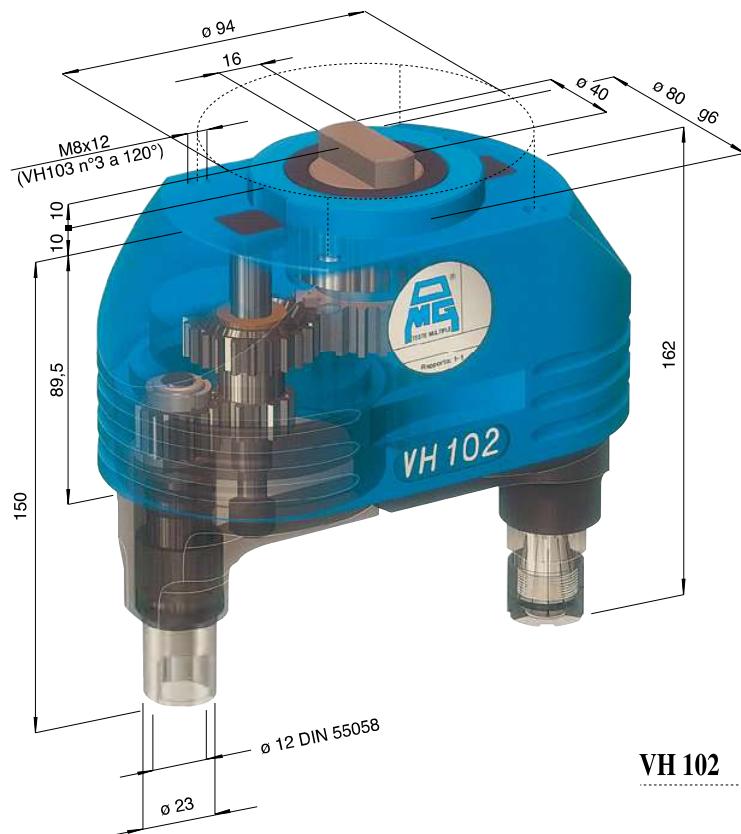
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Technical supplement

# Teste multipli ad assi variabili o Variable axis heads

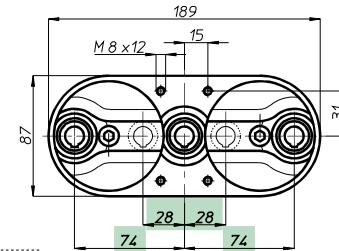
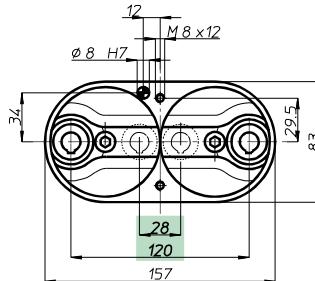
**CAPACITA' FORATURA  
DRILLING CAPACITY Ø 12**

**VH**

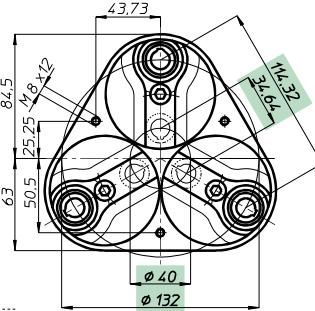
**modello 10**



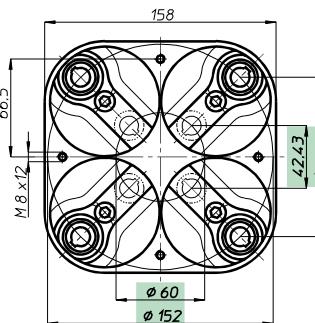
VH 102



VH 103 L



VH 103



VH 104

Testa modello Head type	VH 102	VH 103 L	VH 103	VH 104
Articolo Item	VH 102 P	VH 103 LP	VH 103 P	VH 104 P
Attacco utensile Spindle type	ER 16 - max Ø 10			
Articolo Item	VH 102 D	VH 103 LD	VH 103 D	VH 104 D
Attacco utensile Spindle type	DIN 55058 - Ø 12			
N. mandrini Spindles nr.	2	3	3	4
Campo di lavoro min. Centre distances max.	28	28 + 28	Ø 40	Ø 60
Campo di lavoro max. Centre distances min.	120	74 + 74	Ø 132	Ø 152
Capacità foratura Drilling capacity	Acciaio Rm 500 N/mm <sup>2</sup> - Ø 10 Ghisa GG25 - Ø 12			
Maschiatura Tapping	M 8			
Rapporto Ratio	1 - 1			
Velocità RPM	3.500			
Peso Weight	Kg.	3,5	4,9	4,9
				7,2



## MANICOTTO DI COLLEGAMENTO - CONNECTION COLLAR

DIN 238	CODICE
B 10	011277
B 12	011278
B 16	011279
B 18	011280
B 22	011281
B 24	011282

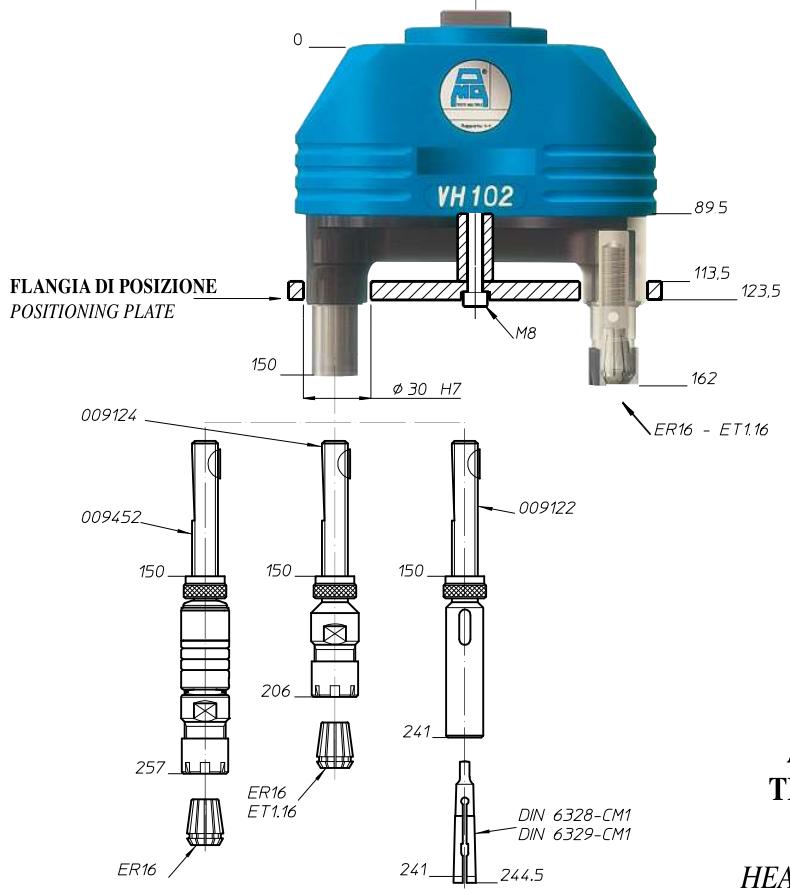
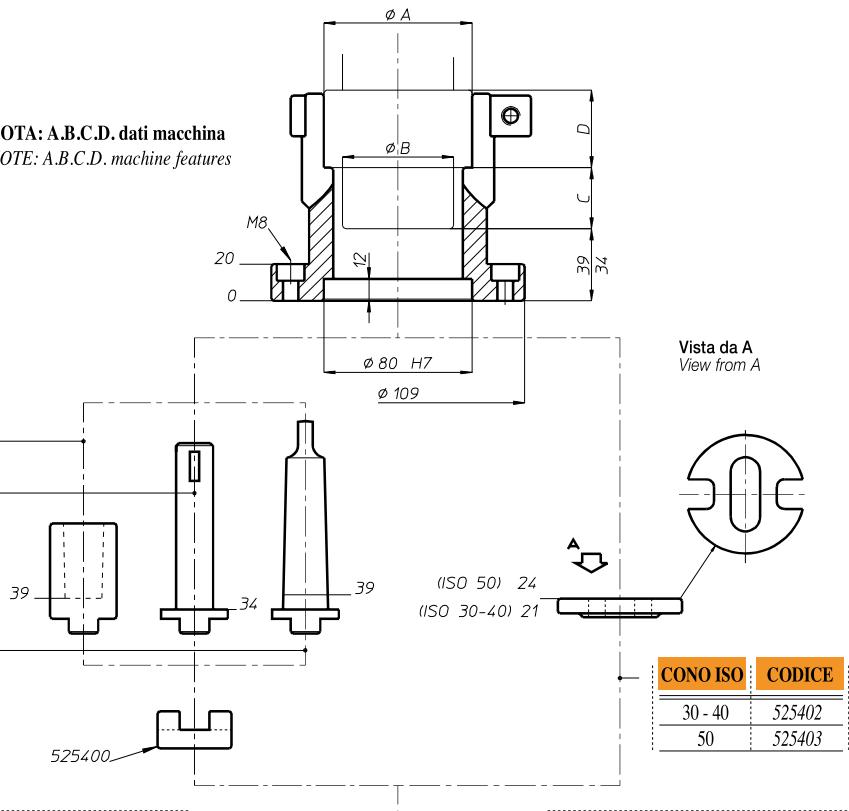
  

DIN 55058	CODICE
16	525405
20	525406
28	525407
36	525408

DIN 228	CODICE
CM 1	011115
CM 2	011120
CM 3	011125
CM 4	011130
CM 5	011135

NOTA: A.B.C.D. dati macchina  
NOTE: A.B.C.D. machine features



ACCESSORI PER  
TESTE MULTIPLE  
MULTISPINDLE  
HEADS ACCESSORIES

Teste multiple ad assi variabili o Variable axis heads

FH | BAH | TA.CP | TA | TA | MO | HT | VH

HT | VH

TSI/TSX | T | TSI/TSX

MT-TC-TC3 | T | TSI/TSX

Accessori  
Accessories

Appendice tecnica  
Technical supplement

FH

BAH

TA.CP

TA

MO

HT

VH

TSI/TSX

T

MF-TC-TC3

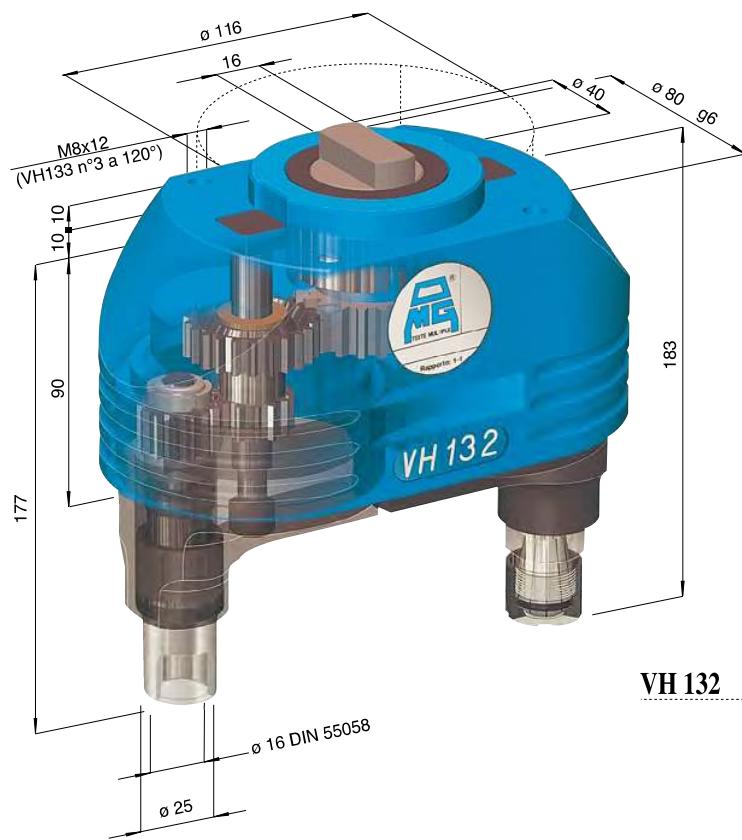
Accessori  
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Technical supplement

# Teste multipli ad assi variabili o Variable axis heads

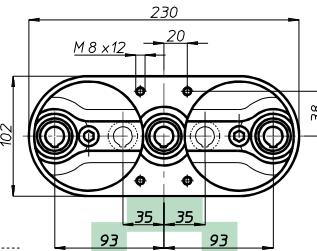
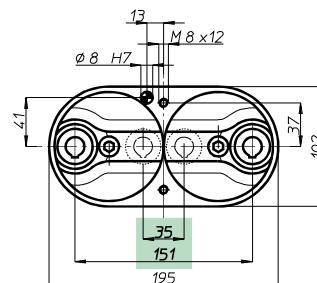
**CAPACITA' FORATURA  
DRILLING CAPACITY Ø 14**

**VH**

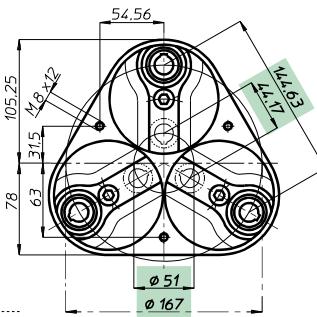
**modello 13**



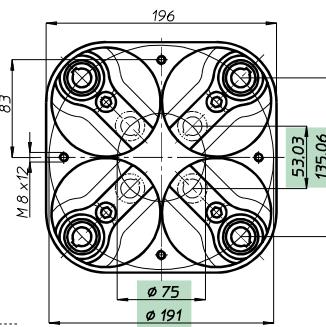
VH 132



VH 133 L



VH 133



VH 134

Testa modello Head type	<b>VH 132</b>	<b>VH 133 L</b>	<b>VH 133</b>	<b>VH 134</b>
Articolo Item	VH 132 P	VH 133 LP	VH 133 P	VH 134 P
Attacco utensile Spindle type	ER 20 - max Ø 13			
Articolo Item	VH 132 D	VH 133 LD	VH 133 D	VH 134 D
Attacco utensile Spindle type	DIN 55058 - Ø 16			
N. mandrini Spindles nr.	2	3	3	4
Campo di lavoro Centre distances min.	35	35 + 35	Ø 51	Ø 75
Centre distances max.	151	93 + 93	Ø 167	Ø 191
Capacità foratura Drilling capacity	Acciaio Rm 500 N/mm <sup>2</sup> - Ø 13			
Maschiatura Tapping	Ghisa GG25 - Ø 14			
Rapporto Ratio	M 12			
Velocità RPM	1 - 1			
Peso Weight	3.000			
Kg.	5,3	7,2	7	10,8



# MANICOTTO DI COLLEGAMENTO - CONNECTION COLLAR

DIN 238	CODICE
B 16	011279
B 18	011280
B 22	011281
B 24	011282

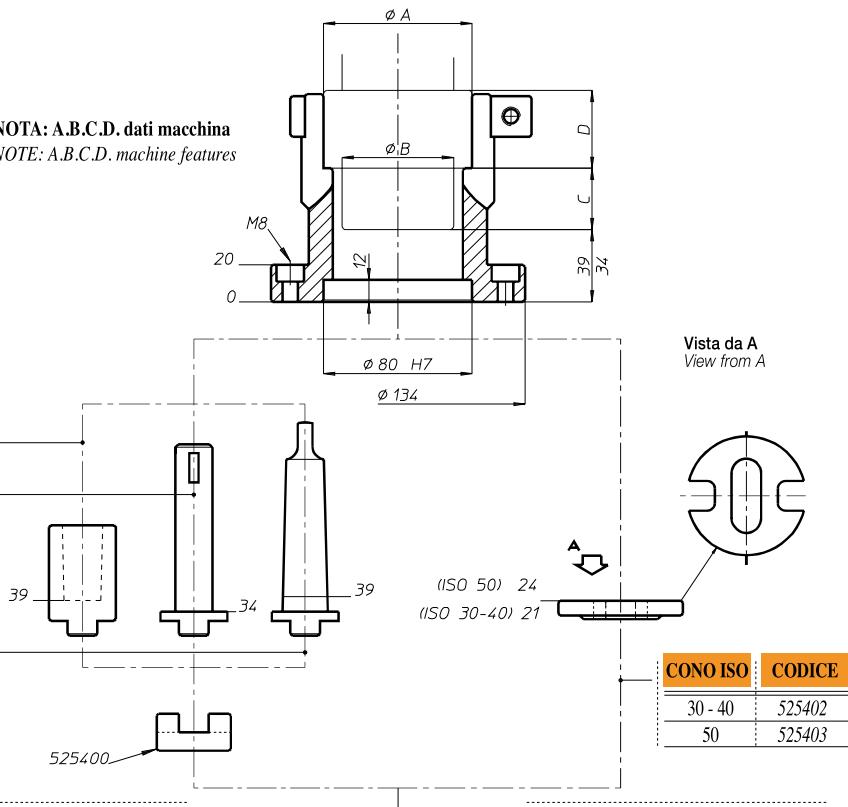
  

DIN 55058	CODICE
16	525405
20	525406
28	525407
36	525408

DIN 228	CODICE
CM 2	011120
CM 3	011125
CM 4	011130
CM 5	011135

NOTA: A.B.C.D. dati macchina  
NOTE: A.B.C.D. machine features

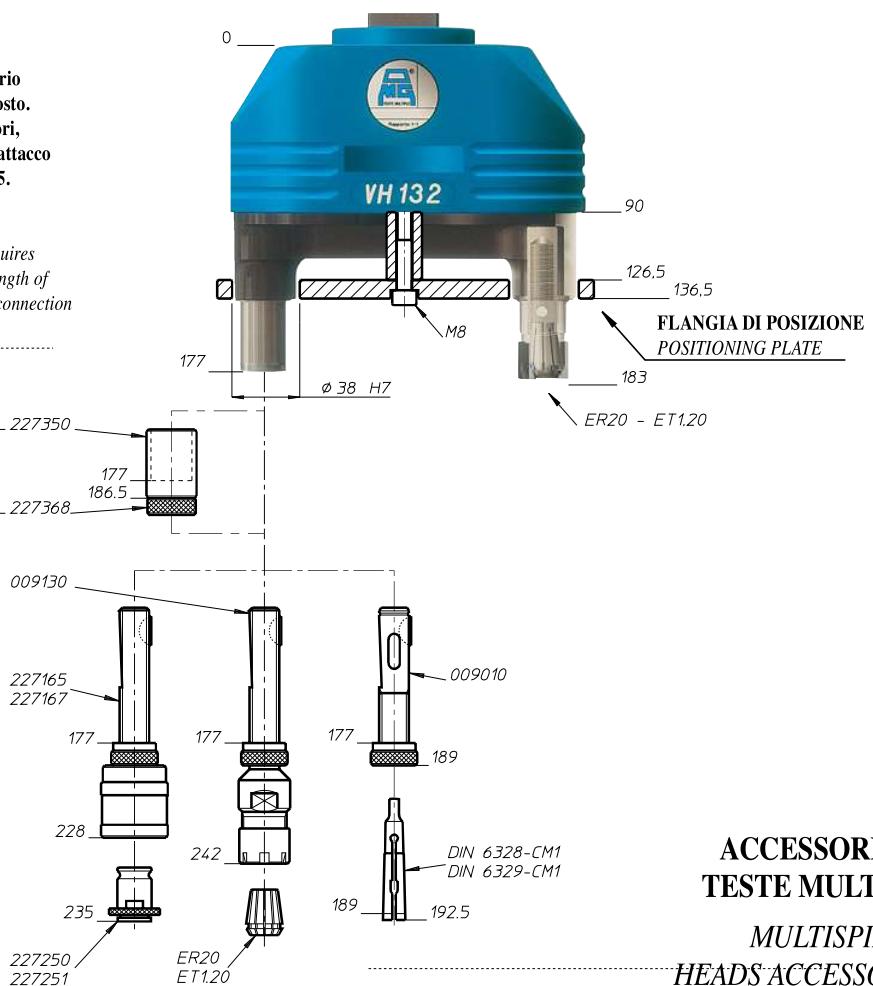


## NOTA:

l'utilizzo di questo accessorio richiede il mandrino preposto. La lunghezza degli accessori, comprensivi di manicotto attacco rapido, aumenta di mm 9,5.

## NOTE:

the use of this accessory requires prearranged spindle. The length of this accessories whit quick connection sleeve increases of mm 9,5.



**ACCESSORI PER TESTE MULTIPLE**  
**MULTISPINDLE HEADS ACCESSORIES**

Teste multiple ad assi variabili o Variable axis heads

FH | BAH | TA.CP | TA | MO | HT | VH

TSI/TSX | T | VH

MT-TC-TC3 | T | Accessories

Appendice tecnica  
Technical supplement

FH

BAH

TA.CP

TA

MO

HT

VH

TSI/TSX

T

MT-TC-TC3

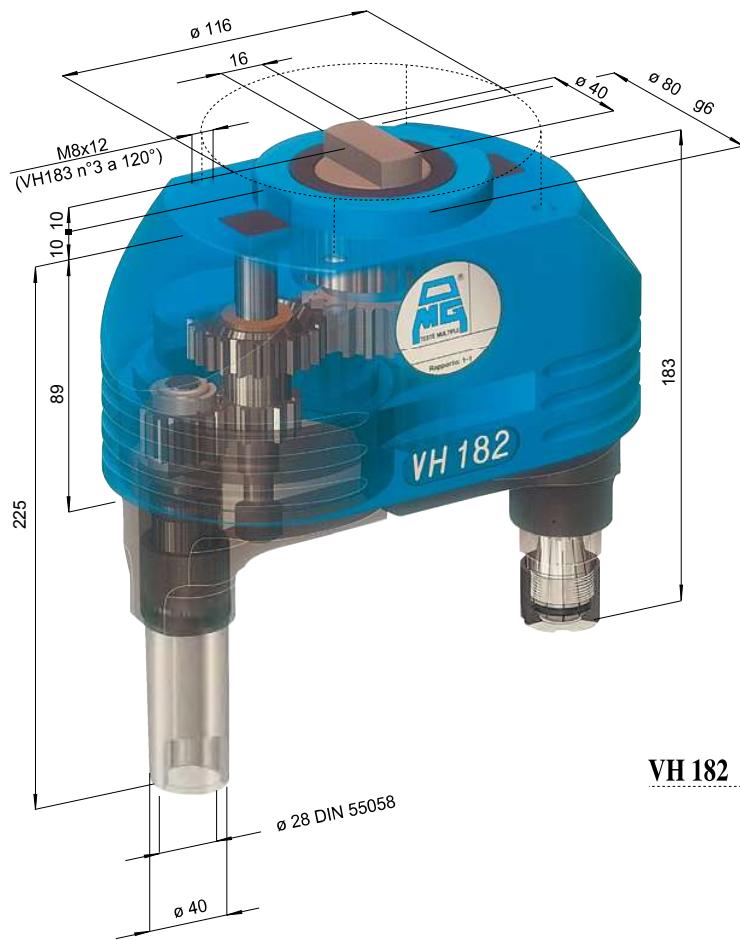
Accessori  
AccessoriesAppendice tecnica  
Technical supplement

# Teste multiple ad assi variabili o Variable axis heads

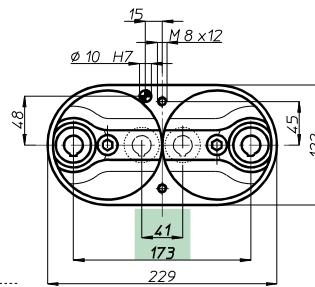
**CAPACITA' FORATURA**  
**DRILLING CAPACITY Ø 20**

**VH**

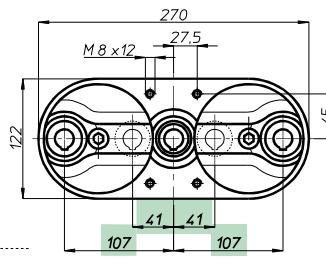
**modello 18**



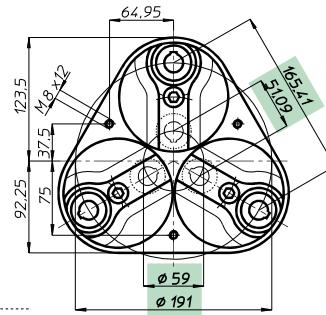
Testa modello Head type	<b>VH 182</b>	<b>VH 183 L</b>	<b>VH 183</b>	<b>VH 184</b>
Articolo Item	VH 182 P	VH 183 L P	VH 183 P	VH 184 P
Attacco utensile Spindle type	ER 25 - max Ø 16			
Articolo Item	VH 182 D	VH 183 LD	VH 183 D	VH 184 D
Attacco utensile Spindle type	DIN 55058 - Ø 28			
N. mandrini Spindles nr.	2	3	3	4
Campo di lavoro min.	41	41 + 41	Ø 59	Ø 86
Centre distances max.	173	107 + 107	Ø 191	Ø 218
Capacità foratura Drilling capacity	Acciaio Rm 500 N/mm² - Ø 18			
Maschiatura Tapping	Ghisa GG25 - Ø 20			
Rapporto Ratio	M 14			
Velocità RPM	1 - 1			
Peso Weight	2.500			
Kg.	8,3	10,75	12	15,75



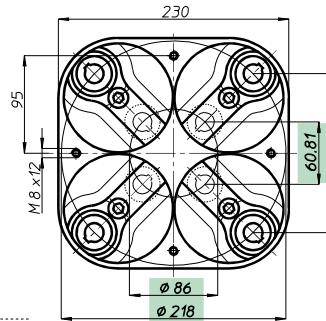
**VH 182**



**VH 183 L**



**VH 183**



**VH 184**



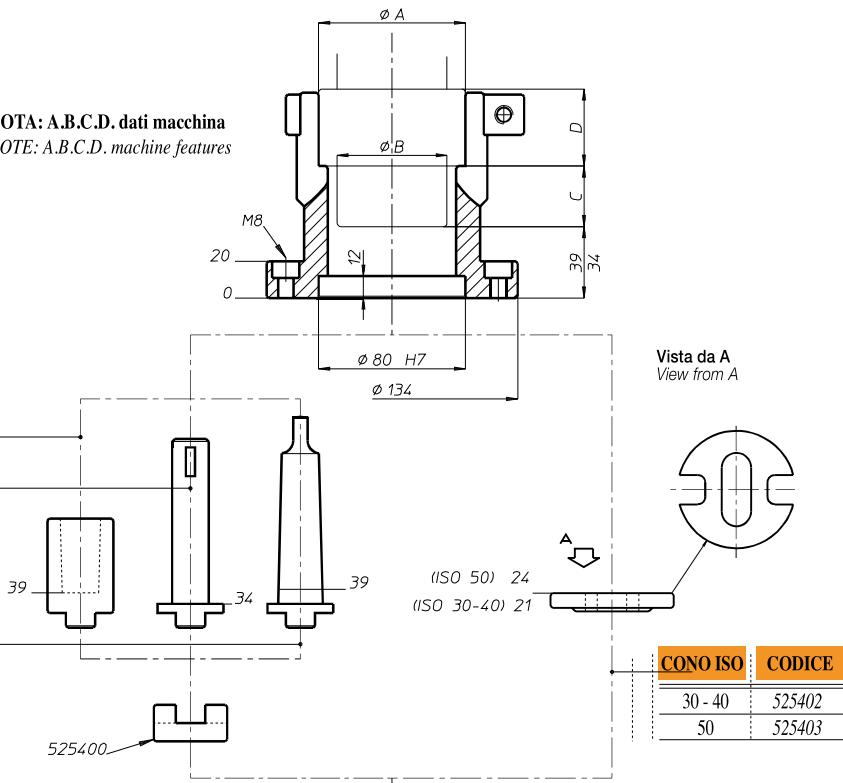
## **MANICOTTO DI COLLEGAMENTO - CONNECTION COLLAR**

**NOTA: A.B.C.D. dati macchina**

DIN 238	CODICE
B 16	011279
B 18	011280
B 22	011281
B 24	011282

DIN 55058	CODICE
16	525405
20	525406
28	525407
36	525408

DIN 228	CODICE
CM 3	011125
CM 4	011130
CM 5	011135

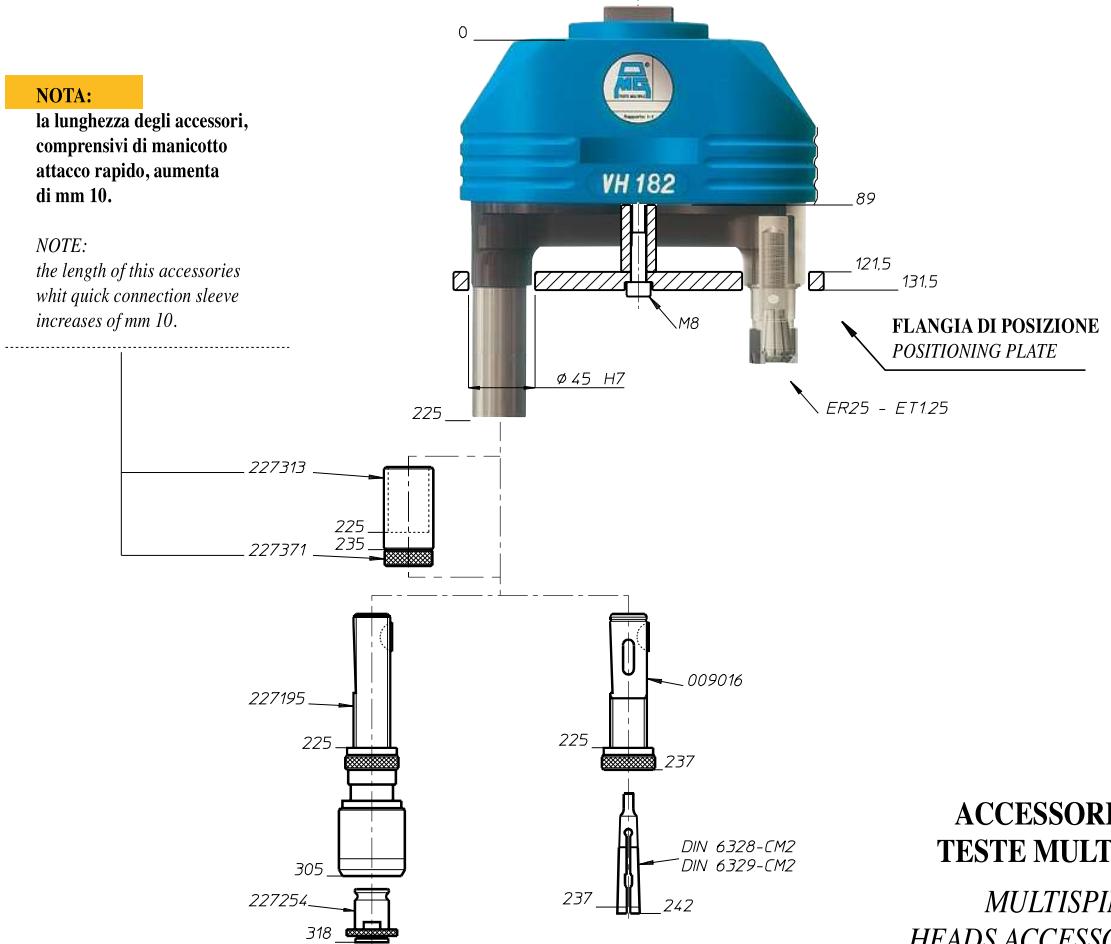


**NOTA:**

**la lunghezza degli accessori, comprensivi di manicotto attacco rapido, aumenta di mm 10.**

*NOTE:*

*the length of this accessories  
whit quick connection sleeve  
increases of mm 10.*



# ACCESSORI PER TESTE MULTIPLE

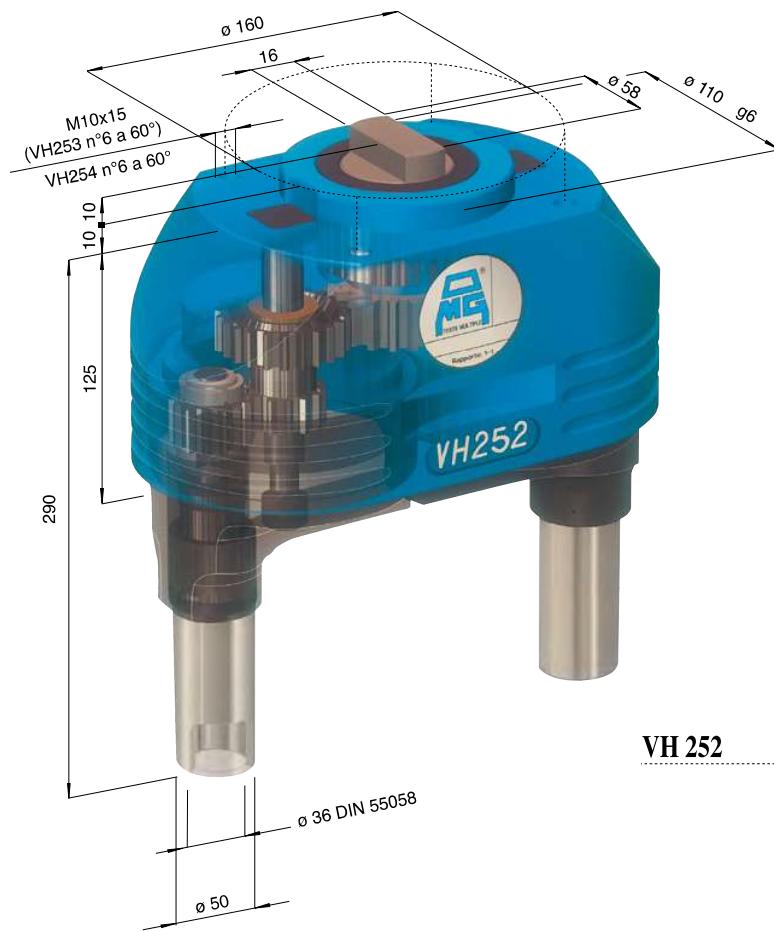
## MULTISPINDLE HEADS ACCESSORIES

Tesste multiple ad assi variabili o Variable axis heads

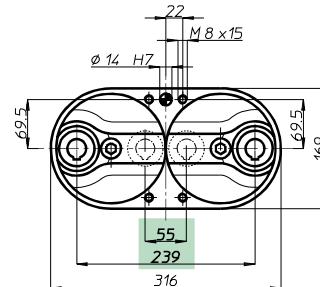
**CAPACITA' FORATURA Ø 28**  
*DRILLING CAPACITY Ø 28*



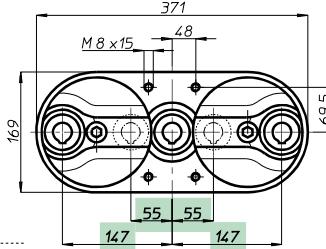
*modello 25*



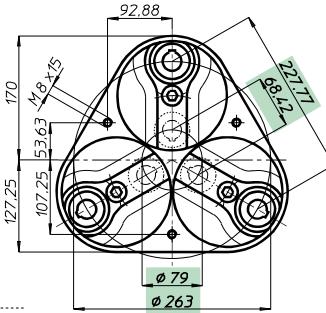
<b>Testa modello</b> <i>Head type</i>	<b>VH 252</b>	<b>VH 253 L</b>	<b>VH 253</b>	<b>VH 254</b>
<b>Articolo</b> <i>Item</i>				
<b>Attacco utensile</b> <i>Spindle type</i>				
<b>Articolo</b> <i>Item</i>	<b>VH 252 D</b>	<b>VH 253 LD</b>	<b>VH 253 D</b>	<b>VH 254 D</b>
<b>Attacco utensile</b> <i>Spindle type</i>			<b>DIN 55058 - ø 36</b>	
<b>N. mandrini</b> <i>Spindles nr.</i>	2	3	3	4
<b>Campo di lavoro min.</b> <i>Centre distances max.</i>	55	55 + 55	ø 79	ø 116
<b>Capacità foratura</b> <i>Drilling capacity</i>	239	147 + 147	ø 263	ø 300
			<b>Acciaio Rm 500 N/mm<sup>2</sup> - ø 25</b>	
<b>Maschiatura</b> <i>Tapping</i>			<b>Ghisia GG25 - ø 28</b>	
<b>Rapporto Ratio</b>			<b>M 20</b>	
<b>Velocità RPM</b>			<b>1 - 1</b>	
<b>Peso Weight</b>	<b>Kg.</b>	<b>27</b>	<b>32</b>	<b>39,5</b>
				<b>52</b>



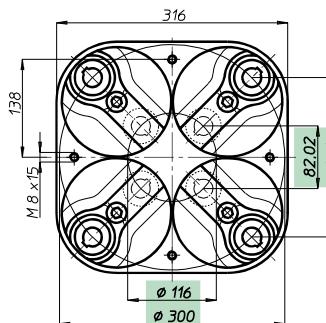
VH 252



VH 253 L



VH 253



VH 254

## MANICOTTO DI COLLEGAMENTO - CONNECTION COLLAR

DIN 238	CODICE
B 18	0II280
B 22	0II281
B 24	0II282

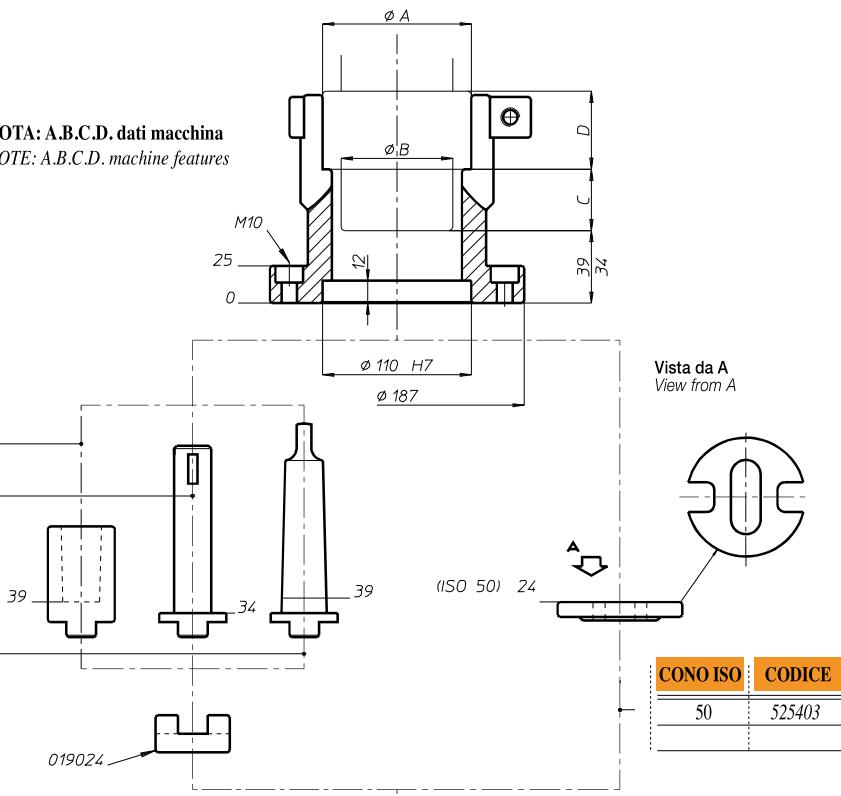
  

DIN 55058	CODICE
16	525405
20	525406
28	525407
36	525408

DIN 228	CODICE
CM 3	0III125
CM 4	0III130
CM 5	0III135

NOTA: A.B.C.D. dati macchina  
NOTE: A.B.C.D. machine features

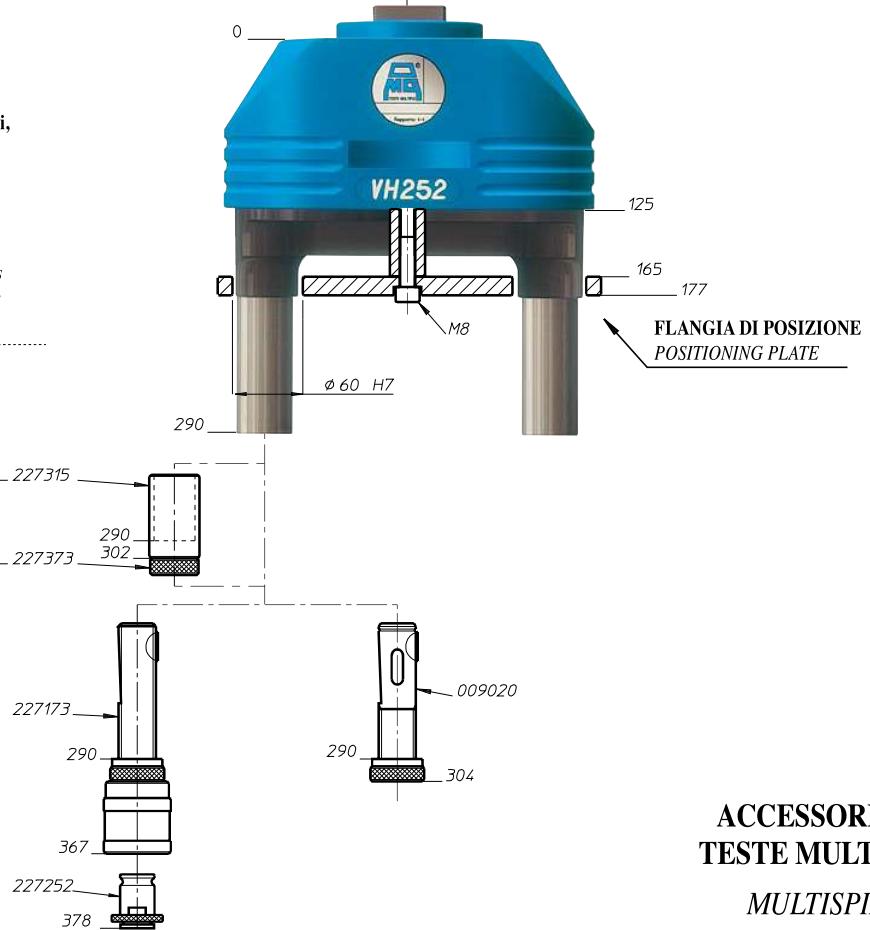


### NOTA:

la lunghezza degli accessori,  
comprensivi di manicotto  
attacco rapido, aumenta  
di mm 12.

### NOTE:

the length of this accessories  
whit quick connection sleeve  
increases of mm 12.



## ACCESSORI PER TESTE MULTIPLE

MULTISPINDLE  
HEADS ACCESSORIES

Teste multiple ad assi variabili o Variable axis heads

FH

BAH

TA.CP

TA

MO

HT

VH

TSI/TSX

T

MT-TC-TC3

Accessori  
AccessoriesAppendice tecnica  
Technical supplement

# Teste multiple ad assi variabili o Variable axis heads

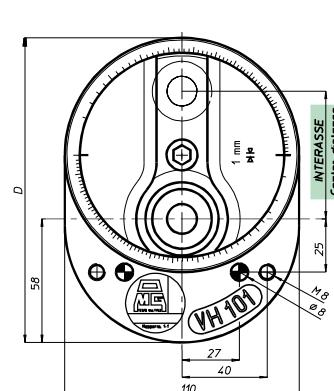
**CAPACITA' FORATURA** DRILLING CAPACITY **ø 12**

**VH**

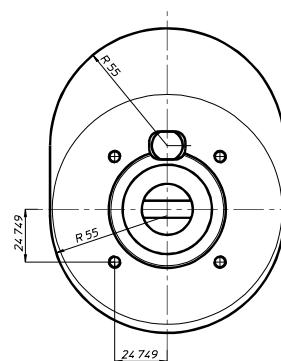
**modello 101**



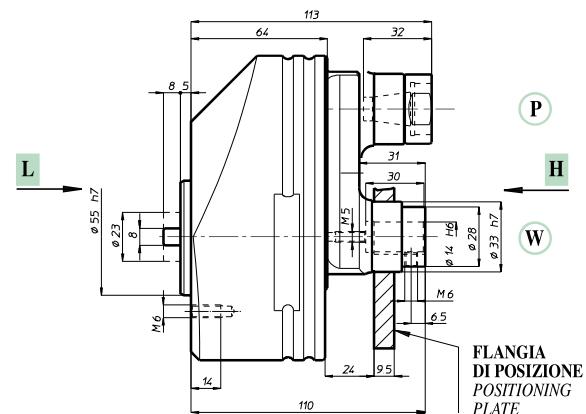
Testa modello	<b>VH</b>
Head type	<b>101</b>
Articolo	<b>VH 101 P</b>
Item	
Attacco utensile	<b>ER16 - max ø 10</b>
Spindle type	
Articolo	<b>VH 101 W14</b>
Item	
Attacco utensile	<b>ø 14</b>
Spindle type	
N. mandrini	<b>1</b>
Spindles nr.	
Campo di lavoro min.	<b>0</b>
Centre distances max.	<b>60</b>
<b>D</b>	<b>143</b>
Capacità foratura	<b>Acciaio Rm 500 N/mm<sup>2</sup> - ø 10</b>
Drilling capacity	
Maschiatura	<b>Ghisa GG25 - ø 12</b>
Tapping	
Rapporto	<b>M 10</b>
Ratio	
Velocità RPM	<b>1 - 1</b>
Peso Weight	<b>3.000</b>
Kg.	



**VISTA H**  
**VIEW H**



**VISTA L**  
**VIEW L**



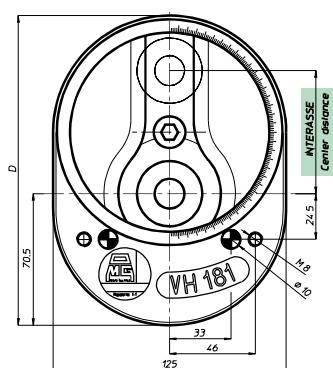
CAPACITA' FORATURA  
DRILLING CAPACITY Ø 20

VH

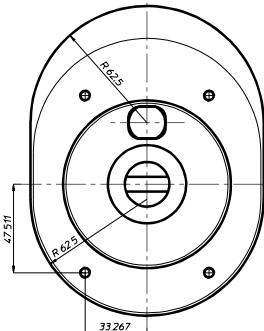
modello 181



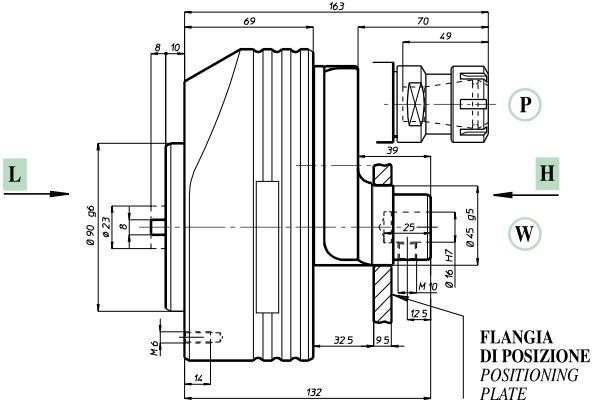
Testa modello Head type	VH 181	VH 181-122
Articolo Item	VH 181 P	VH 181-122-P
Attacco utensile Spindle type	ER25 - max Ø 16	
Articolo Item	VH 181 W16	VH 181-122-W16
Attacco utensile Spindle type	Ø 16	
N. mandrini Spindles nr.	1	1
Campo di lavoro min.	0	56
Centre distances max.	66	122
D	166	222
Capacità foratura	Acciaio Rm 500 N/mm <sup>2</sup> - Ø 18	
Drilling capacity	Ghisa GG25 - Ø 20	
Maschiatura Tapping	M 14	
Rapporto Ratio	1 - 1	
Velocità RPM	2.500	
Peso Weight	Kg. 4,1	6,4



VISTA H  
VIEW H



VISTA L  
VIEW L



Teste multiple ad assi variabili o Variable axis heads

FH  
BAH  
TA.CP  
TA

MO  
TA

HT

VH

TSI/TSX

MT-TC-TC3

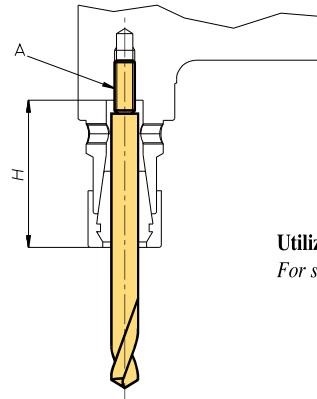
Accessori  
Accessories

Appendice tecnica  
Technical supplement

# Teste multiple ad assi variabili Variable axis heads

## regolazione utensili

### FORATURA CON PINZE ER DRILLING WITH ER COLLETS



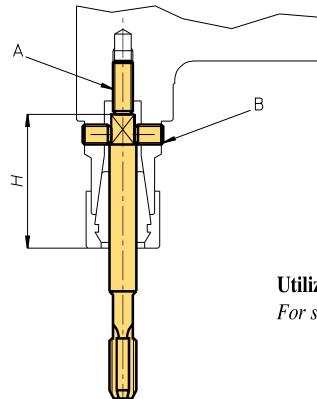
Testa Head	VH 04	VH 06	VH 08	VH 10	VH 13	VH 18
H max	23	27	44	44	52	49

NOTA: nella testa VH04 e VH06 la vite A non è presente  
NOTE: in the head VH04 and VH06 there isn't the screw A

Utilizzare la vite A sinistra per registrare l'altezza utensile

For setting the tool lenght, use the left screw A

### MASCHIATURE CON PINZE ER TAPPING WITH ER COLLETS



Testa Head	VH 04	VH 06	VH 08	VH 10	VH 13	VH 18
H max	23	27	38	38	44	49

NOTA: nella testa VH04 e VH06 la vite A non è presente  
NOTE: in the head VH04 and VH06 there isn't the screw A

Utilizzare la vite A per registrare l'altezza utensile e le viti B per bloccare il quadro del maschio

For setting the tool lenght, use the screw A; locking the tap square with the screws B



# esecuzioni speciali

<b>VH 042 LP</b>	n° 2 mandrini a pinza, min. 24 max. 84	2 spindles for spring collets min. 24 max. 84
<b>VH 042P R. 1-2</b>	n° 2 mandrini a pinza, min. 12 max. 72 rapp. 1-2	2 spindles for spring collets min. 12 max. 72 ratio 1-2
<b>VH 062 LP</b>	n° 2 mandrini a pinza, min. 35 max. 111	2 spindles for spring collets min. 35 max. 111
<b>VH 062 LD</b>	n° 2 mandrini DIN 55058-8 min. 35 max. 111	2 spindles DIN 55058-8 min. 35 max. 111
<b>VH 062/1</b>	n° 1 mandrino a pinza, min. 8,5 max. 46,5	1 spindle for spring collets min. 8,5 max. 46,5
<b>VH 062P R.1-2</b>	n° 2 mandrini a pinza min. 17 max. 93 rapp. 1-2, 067	2 spindles for spring collets min. 17 max. 93 ratio 1-2,067
<b>VH 062P CNC40</b>	n° 2 mandrini a pinza min. 17 max. 93 completa di cono ISO 40	2 spindles for spring collets min. 17 max. 93 with shank ISO 40
<b>VH 063P CNC40</b>	n° 3 mandrini a 120° a pinza min. 27 max. 103 completa di cono ISO 40	3 spindles at 120° for spring collets min. 27 max. 103 with shank ISO 40
<b>VH 064P CNC40</b>	n° 4 mandrini a 90° a pinza min. 41 max. 117 completa di cono ISO 40	4 spindles at 90° for spring collets min. 41 max. 117 with shank ISO 40
<b>VH 064/3P</b>	n° 3 mandrini a pinza min. 41 max. 117	3 spindles for spring collets min. 41 max. 117
<b>VH 081 P</b>	n° 1 mandrino a pinza min. 0 max. 42	1 spindle for spring collets min. 0 max. 42
<b>VH 082 LP</b>	n° 2 mandrini a pinza min. 48 max. 132	2 spindles for spring collets min. 48 max. 132
<b>VH 082 LD</b>	n° 2 mandrini DIN 55058 - 10 min. 48 max. 132	2 spindles DIN 55058 - 10 min. 48 max. 132
<b>VH 082 P R. 1-2</b>	n° 2 mandrini a pinza min. 24 max. 108 rapp. 1-2	2 spindles for spring collets min. 24 max. 108 ratio 1-2
<b>VH 082P CNC 40</b>	n° 2 mandrini a pinza min. 24 max. 108 completa di cono ISO 40	2 spindles for spring collets min. 24 max. 108 with shank ISO 40
<b>VH 082PFM</b>	n° 2 mandrini a pinza min. 24 max. 108 fora/maschia	2 spindles for spring collets min. 24 max. 108 drilling and tapping
<b>VH 083 LP CNC40</b>	n° 3 mandrini in linea a pinza min. 24+24 max. 66+66 completa di cono ISO 40	3 spindles on line for spring collets min. 24+24 max. 66+66 with shank ISO 40
<b>VH 084P CNC 40</b>	n° 4 mandrini a pinza min. 53,5 max. 137,5 completa di cono ISO 40	4 spindles for spring collets min. 53,5 max. 137,5 with shank ISO 40
<b>VH 084/3P</b>	n° 3 mandrini a pinza min. 53,5 max. 137,5	3 spindles for spring collets min. 53,5 max. 137,5
<b>VH 102 LP</b>	n° 2 mandrini a pinza min. 56 max. 148	2 spindles for spring collets min. 56 max. 148
<b>VH 102 LD</b>	n° 2 mandrini DIN 55058-12 min. 56 max. 148	2 spindles DIN 55058-12 min. 56 max. 148
<b>VH 102 P CNC 40</b>	n° 2 mandrini a pinza min. 28 max. 120 completa di cono ISO 40	2 spindles for spring collets min. 28 max. 120 with shank ISO 40
<b>VH 102P R. 1-2</b>	n° 2 mandrini a pinza min. 28 max. 120 rapporto 1-2	2 spindles for spring collets min. 28 max. 120 ratio 1-2
<b>VH 102 PFM</b>	n° 2 mandrini a pinza min. 28 max. 120 fora/maschia	2 spindles for spring collets min. 28 max. 120 drilling and tapping
<b>VH 102-220 P</b>	n° 2 mandrini a pinza min. 128 max. 220	2 spindles for spring collets min. 128 max. 220
<b>VH 102-300 P</b>	n° 2 mandrini a pinza min. 208 max. 300	2 spindles for spring collets min. 208 max. 300
<b>VH 104D R.1-2</b>	n° 4 mandrini a 90° DIN 55058-12 min. 60 max. 152 rapp. 1-2	4 spindles at 90° DIN 55058-12 min. 60 max. 152 ratio 1-2
<b>VH 104P CNC50</b>	n° 4 mandrini a 90° a pinza min. 60 max. 152 completa di cono ISO 50	4 spindles at 90° for spring collets min. 60 max. 152 with shank ISO 50
<b>VH 132 LP</b>	n° 2 mandrini a pinza min. 70 max. 186	2 spindles for spring collets min. 70 max. 186
<b>VH 132 LD</b>	n° 2 mandrini DIN 55058-16 min. 70 max. 186	2 spindles DIN 55058-16 min. 70 max. 186
<b>VH 132D CNC50</b>	n° 2 mandrini DIN 55058-16 min. 35 max. 151 completa di cono ISO 50	2 spindles DIN 55058-16 min. 35 max. 151 with shank ISO 50
<b>VH 132P CNC50</b>	n° 2 mandrini a pinza min. 35 max. 151 completa di cono ISO 50	2 spindles for spring collets min. 35 max. 151 with shank ISO 50
<b>VH 132 W12</b>	n° 2 mandrini foro cilindrico diam. 12 min. 35 max. 151	2 spindles diam. 12 min. 35 max. 151
<b>VH 132-260 D</b>	n° 2 mandrini DIN 55058-16 min. 144 max. 260	2 spindles DIN 55058-16 min. 144 max. 260
<b>VH 134P CNC50</b>	n° 4 mandrini a 90° a pinza, min. 75 max. 191 completa di cono ISO 50	4 spindles at 90° for spring collets, min. 75 max. 191 with shank ISO 50
<b>VH 181 R 1-2</b>	n° 1 mandrino diam. 16 min. 16,5 max. 82,5 rapp. 1-2	1 spindle diam. 16 min. 16,5 max. 82,5 ratio 1-2
<b>VH 182 LP</b>	n° 2 mandrini a pinza, min. 82 max. 214	2 spindles for spring collets, min. 82 max. 214
<b>VH 182 LD</b>	n° 2 mandrini DIN 55058-28 min. 82 max. 214	2 spindles DIN 55058-28 min. 82 max. 214
<b>VH 182 W16</b>	n° 2 mandrini foro cilindrico diam. 16 min. 41 max. 173	2 spindles diam. 16 min. 41 max. 173
<b>VH 182 P CNC 50</b>	n° 2 mandrini a pinza, min. 41 max. 173 completa di cono ISO 50	2 spindles for spring collets, min. 41 max. 173 with shank ISO 50
<b>VH 182 P.R.1-2</b>	n° 2 mandrini a pinza, min. 41 max. 173 173 rapp. 1-2	2 spindles for spring collets, min. 41 max. 173 ratio 1-2
<b>VH 182D R. 1-2</b>	n° 2 mandrini DIN 55058-28 min. 41 max. 173 rapp. 1-2	2 spindles DIN 55058-28 min. 41 max. 173 ratio 1-2
<b>VH 183 L W16</b>	n° 3 mandrini foro cilindrico diam. 16 min. 41+41 max. 107+107	3 spindles diam. 16 min. 41+41 max. 107+107
<b>VH 252 LD</b>	n° 2 mandrini DIN 55058-36 min. 110 max. 294	2 spindles DIN 55058-36 min. 110 max. 294

Teste multiple ad assi variabili o Variable axis heads

**galleria  
fotografica**

*Teste multiple ad assi variabili o Variable axis heads*



FH | BAH | TA.CP | TA | MO | HT | VH | TSI/TSX

T | MT-TC-TC3

Accessori  
Accessories

Appendice tecnica  
Technical supplement

7-20



**photo  
gallery**



*Teste multiple ad assi variabili o Variable axis heads*

Appendice tecnica  
Technical supplement

MT-Tc-Tc3 | T | TSI/TSX

VH

HT | MO

TA.CP | TA

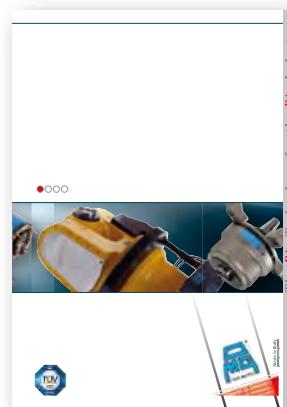
BAH | FH

# Per ulteriori informazioni, richiedi For more technical information, ask for

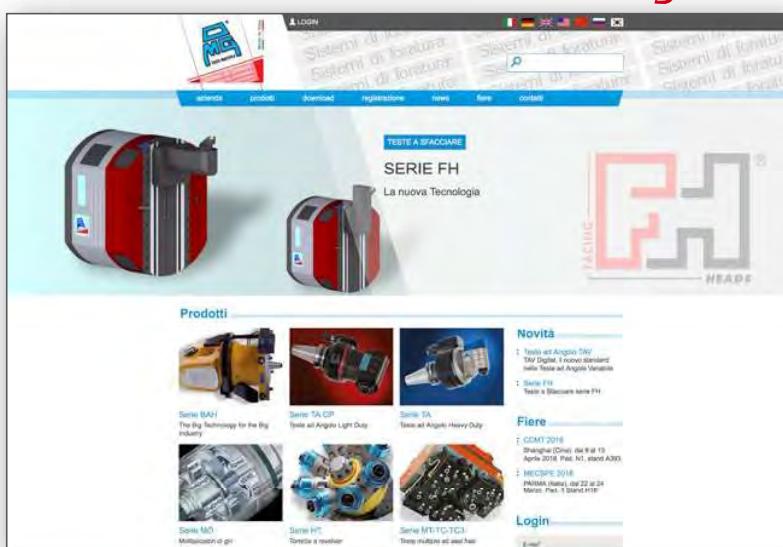


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- Our Full Technical Catalog

- Brochure "Big Head for Big Industries"



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...or visit our website [www.omgnet.it](http://www.omgnet.it)

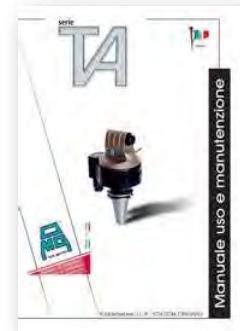


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where you will find more information about OMG and all our products including downloads of



- disegni 2D e 3D
- 2D and 3D drawings

- Manuali d'uso
- Instruction Manuals





**HT**



**FH**



**VH**



**BAH**



**TSI/TSX**



**TA.CP**



**T**



**TA**



**MT-TC-TC3**



**MO**



**Headquarter**

**O.M.G. srl**

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